



Helical cylindrical tension spring of round wires and bars [in]

i Calculation without errors.

ii Project information

?

Input parameters section

1.0 Selection of load conditions, spring operational and production parameters.

1.1 Spring production parameters

1.2 Spring design

Spring with prestressing, wound on a winding bench

1.3 Design of spring ends

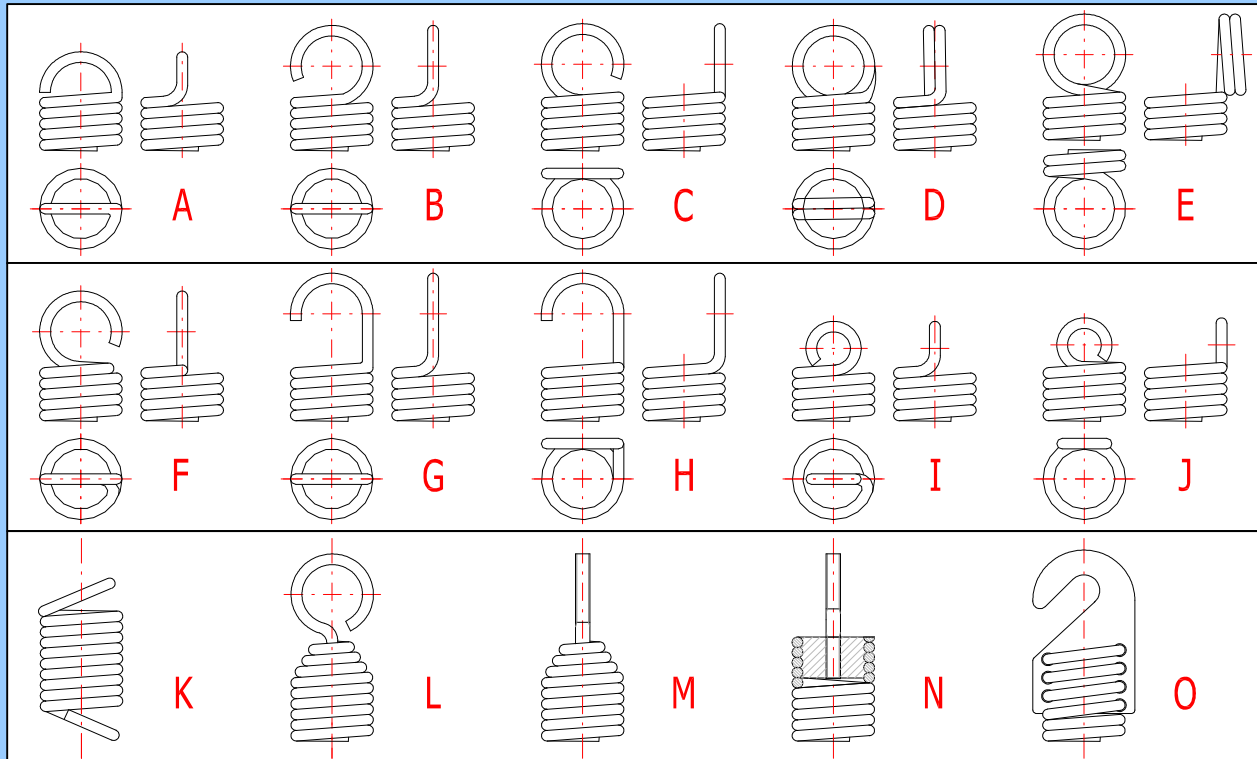
B ... Full loop

1.4 Direction of coil winding

Right

1.5 Number of end coils

n_c 0,0



1.6 Operational parameters of working cycle

1.7 Operational loading mode

Light service

1.8 Working temperature

T 200,0

[° F]

1.9 Working environment

Non corrosive

1.10 Desired level of safety

S 1,05

1.11 Method of stress curvature correction

Without correction

2.0 Options of spring material.

2.1 Production method :

Cold formed springs

2.2 Spring material :

Music wire ASTM A228

2.3 Field of use of the selected material

2.4 Suitability for fatigue load

Excellent

2.5 Relative strength

High

2.6 Corrosion resistance

Insufficient

2.7 Max. operational temperature

250

[° F]

2.8 Delivered wire diameters

0,005 - 0,25

[in]

2.9 Mechanical and physical properties of the material

2.10 Modulus of elasticity in shear

G_{20} 11750

[ksi]

2.11 Modulus of elasticity at operational temperature

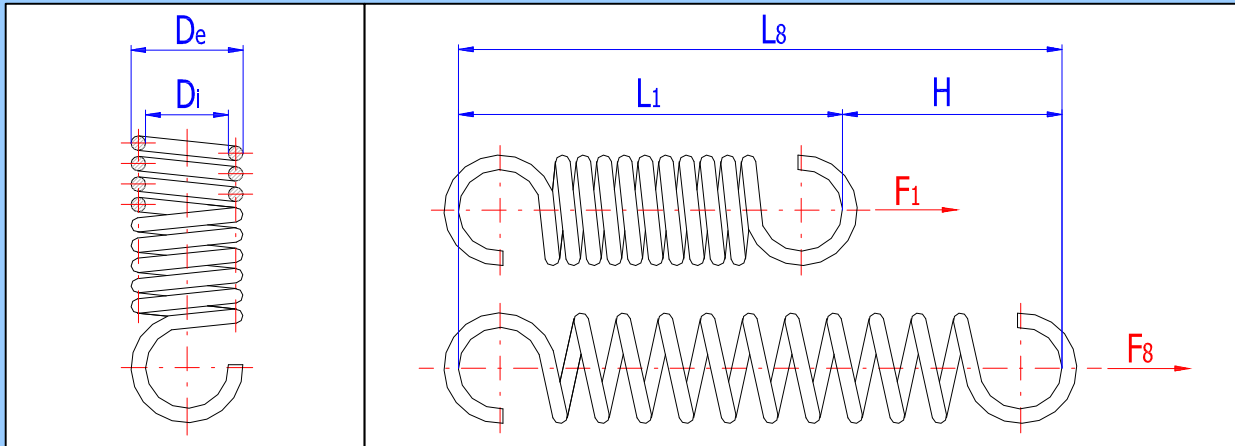
G 11481

[ksi]

2.12	Density	ρ	490	[lb/ft ³]
2.13	Strength characteristics of the material			
2.14	Ultimate tensile strength	S_u	246	[ksi]
2.15	Permissible torsional stress	τ_A	123	[ksi]
2.16	Permissible limit bending stress	σ_D	172,2	[ksi]

3.0 Spring design.

3.1	Desired parameters of the working cycle		Deviat. [%]		
3.2	Maximum working loading	F_8	100,0	5,0	[lb]
3.3	Minimum working load	F_1	30,0	30,0	[lb]
3.4	Fully loaded spring length	L_8	4,000	5,0	[in]
3.5	Required working stroke	H	1,000	0,0	[in]
3.6	Preloaded spring length	L_1	3	6,67	[in]



3.7 Filters of the designed solution

3.8	<input type="checkbox"/> Maximum permissible spring outer diameter	D_{max}	1,500	[in]
3.9	<input type="checkbox"/> Minimum permissible spring inner diameter	D_{min}	0,500	[in]
3.10	Permissible division of the number of active coils		1/4	
3.11	Permissible exceeding of spring limit dimensions		0,0	[%]
3.12	Perform a preliminary check of loading of spring hook		Yes	
3.13	Keep to the chosen design of spring ends		Yes	
3.14	Keep to the required level of safety with the strength check		Yes	
3.15	Quality criterion	Deviation from desired dimensions		
3.16	Number of design iteration		Medium	

3.17 Options of solutions

3.18 Sort design result by Qualities of solutions

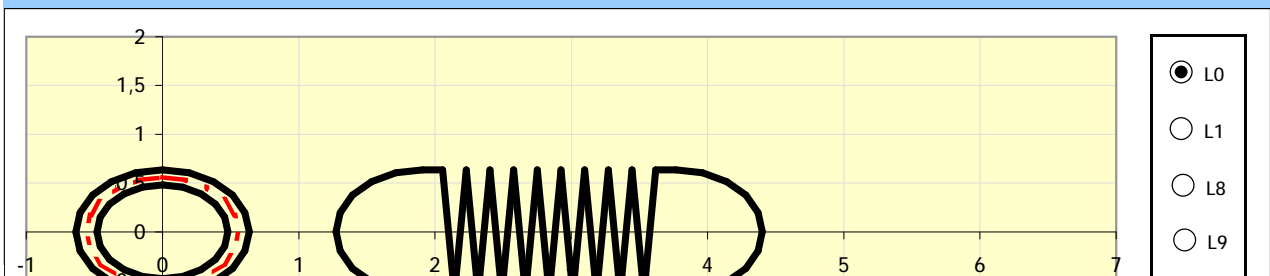
3.19 Run design calculation

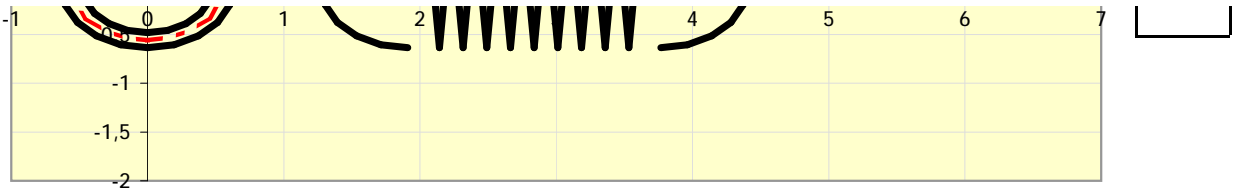
3.20	ID	D	D_e	D_i	d	n	L_0	L_1	L_8	F_1	F_8	τ_8	s_s	m	LH	quality
	1.	1.117	1.273	0.960	0.1563	9.00	3.130	3.133	4.133	30.0	98.3	73	1.68	0.213	B 0.78	0.10

Results section

4.0 Summarized list of designed spring parameters.

4.1 Refresh results from the selected spring design



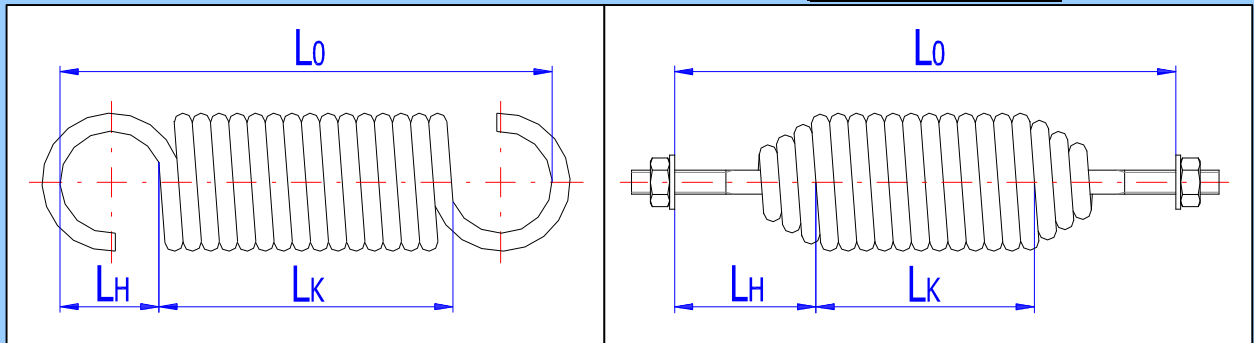


4.2 Spring loading

4.3 Minimum working loading	F_1	30,00	[lb]
4.4 Maximum working loading	F_8	98,33	[lb]

4.5 Spring dimensions

4.6 Mean spring diameter	D	1,1167	[in]
4.7 Recommended limits of wire diameter	d_{min} / d_{max}	0,0698 0,2500	[in]
4.8 Wire diameter	d	0,1563	[in]
4.9 Outer / inner spring diameter	D_e / D_i	1,273 0,9604	[in]
4.10 Spring index	c	7,14	
4.11 Number of active coils	n	9	
4.12 Length of active spring section	L_k	1,5630	[in]
4.13 Recommended limits of hook height	L_{Hmin} / L_{Hmax}	0,7683 1,0564	[in]
4.14 Height of spring hook	L_H	0,7837	[in]
4.15 Recommended limits of free spring length	L_{0min} / L_{0max}	1,1167 16,7505	[in]
4.16 Free spring length	L_0	3,1304	[in]



4.17 Parameters of unloaded spring

4.18 Prestressing force	F_0	29,8	[lb]
4.19 Spring inner prestressing	τ_0	22,2	[ksi]
4.20 Pitch of coils	t	0,1563	[in]

4.21 Parameters of preloaded spring

4.22 Spring deflection	s_1	0,0029	[in]
4.23 Spring length	L_1	3,1333	[in]
4.24 Spring stress	τ_1	22,34	[ksi]

4.25 Parameters of fully loaded spring

4.26 Spring deflection	s_8	1,0028	[in]
4.27 Spring length	L_8	4,1332	[in]
4.28 Spring working stroke	H	0,9999	[in]
4.29 Spring stress	τ_8	73,23	[ksi]

4.30 Parameters of spring limit state

4.31 Spring limit loading	F_9	165,20	[lb]
4.32 Limit deflection / length of spring	s_9 / L_9	1,9813 5,1117	[in]

4.33 Spring mechanical and physical properties

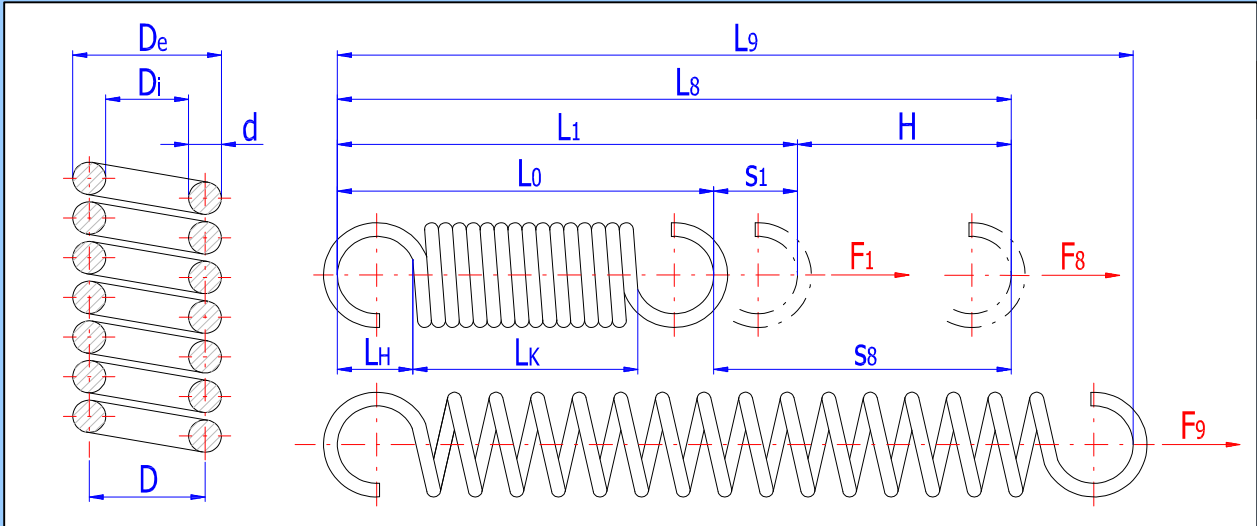
4.34 Spring constant	k	68,34	[lb/in]
4.35 Spring deformation energy	W_8	5,35	[ft lb]
4.36 Natural spring frequency	f	195,93	[Hz]

4.37 Developed wire length

l 39,18 [in]

4.38 Spring weight

m 0,213 [lb]



4.39 **Spring strength check**

4.40 Curvature correction factor

K_s 1,0000

4.41 Corrected stress of fully loaded spring

τ_{BC} 73,23 [ksi]

4.42 Permissible torsional stress

τ_A 123 [ksi]

4.43 Level of safety

1,680

5.0 **Designed spring parameters for specified working load or spring length resp.**

5.1 **Spring parameters for the given working loading**

5.2 Spring loading

F_x 50,0 [lb]

5.3 Spring deflection

s_x 0,2956 [in]

5.4 Spring length

L_x 3,4260 [in]

5.5 Spring stress

τ_x 37,24 [ksi]

5.6 **Spring parameters for the given working length**

5.7 Spring length

L_x 3,500 [in]

5.8 Spring deflection

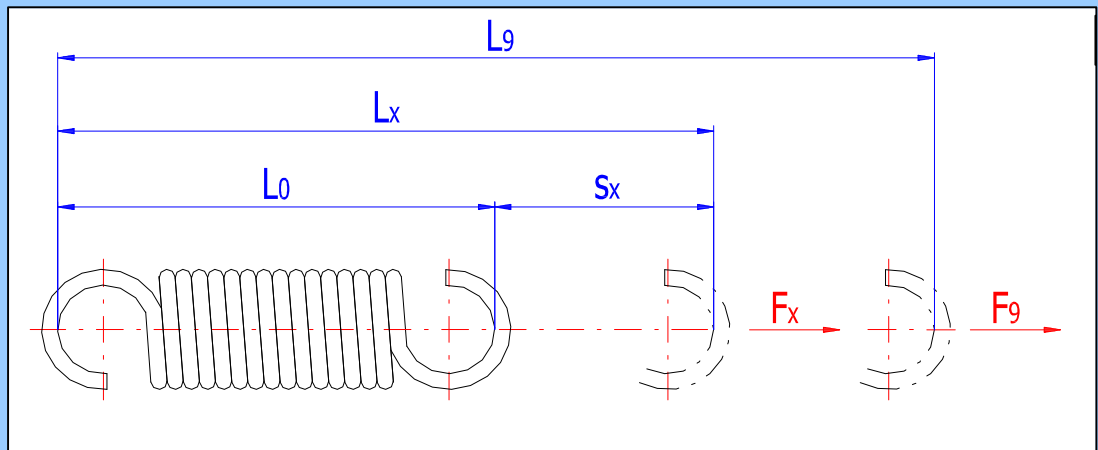
s_x 0,3696 [in]

5.9 Spring produced force

F_x 55,06 [lb]

5.10 Spring stress

τ_x 41,00 [ksi]



6.0 **Calculation and strength check of loading of spring hook.**

6.1 **Check of bending stress in spring hook**

6.2 Inner radius of spring hook

r_b 0,4802 [in]

6.3 Maximum bending stress

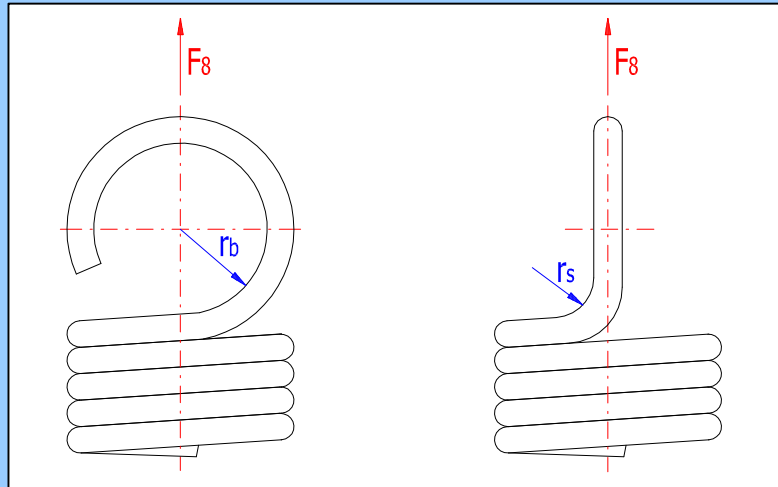
σ_{max} 170,29 [ksi]

6.4 Permissible bending stress of spring material

σ_A 172,2 [ksi]

6.5 **Check of stress in transition bend**

6.6 Inner radius of spring hook transition bend	r_s	0,2344	[in]
6.7 Maximum shear stress	τ_{max}	97,64	[ksi]
6.8 Allowable shear stress	τ_A	123	[ksi]



Supplements section

7.0 **Spring check calculation.**

7.1 Uploading of input data from main calculation

7.2 **Parameters of working cycle**

7.3 Maximum working loading	F_8	98,33	[lb]
7.4 Minimum working loading	F_1	30,00	[lb]
7.5 Spring working stroke	H	0,9999	[in]

7.6 **Spring strength check**

7.7 Mean spring diameter	D	1,1167	[in]
7.8 Recommended limits of wire diameter	d_{min} / d_{max}	0,1350 0,2792	[in]
7.9 Wire diameter / from table	d	0,1563 0,25	[in]
7.10 Outer / inner spring diameter	D_e / D_i	1,273 0,9604	[in]
7.11 Spring index	c	7,14	
7.12 Permissible torsional stress	τ_A	123	[ksi]
7.13 Corrected stress of fully loaded spring	τ_{8c}	73,2	[ksi]
7.14 Level of safety		1,680	

7.15 **Parameters of unloaded spring**

7.16 Prestressing force	F_0	29,8	[lb]
7.17 Spring inner prestressing	τ_0	22,20	[ksi]
7.18 Pitch of coils	t	0,1563	[in]

7.19 **Spring design**

7.20 Recommended min. number of active coils	n_{min}	8,97	
7.21 Number of active coils	n	9,00	
7.22 Length of active spring section	L_k	1,5630	[in]
7.23 Recommended limits of hook height	L_{Hmin} / L_{Hmax}	0,7683 1,0564	[in]
7.24 Height of spring hook	L_H	0,7837	[in]
7.25 Recommended limits of free spring length	L_{0min} / L_{0max}	1,1167 16,7505	[in]
7.26 Free spring length	L_0	3,1304	[in]
7.27 Length of min. / max. loaded spring	L_1 / L_8	3,1333 4,1332	[in]
7.28 Deflection of min. / max. loaded spring	s_1 / s_8	0,0029 1,0028	[in]

7.29 Transfer of solution into main calculation

8.0 **Work forces calculation.**

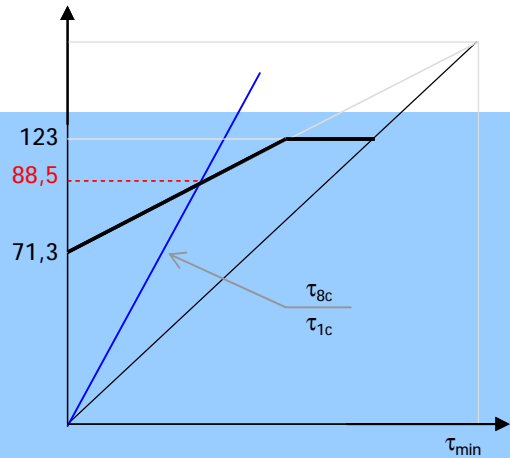
8.1	Uploading of input data from main calculation			
8.2	Parameters of working cycle			
8.3	Fully loaded spring length	L_8	4,1332	[in]
8.4	Preloaded spring length	L_1	3,1333	[in]
8.5	Spring working stroke	H	0,9999	[in]
8.6	Spring dimensions			
8.7	Mean spring diameter	D	1,1167	[in]
8.8	Wire diameter / from table	d	0,1563 0,1563 ▼	[in]
8.9	Outer / inner spring diameter	D_e / D_i	1,273 0,9604	[in]
8.10	Spring index	c	7,14	
8.11	Number of active coils	n	9,00	
8.12	Length of active spring section	L_k	1,5630	[in]
8.13	Height of spring hook	L_H	0,7837	[in]
8.14	Free spring length	L_0	3,1304	[in]
8.15	Deflection of min. / max. loaded spring	s_1 / s_8	0,0029 1,0028	[in]
8.16	Parameters of unloaded spring			
8.17	Prestressing force	F_0	29,8	[lb]
8.18	Spring inner prestressing	τ_0	22,20	[ksi]
8.19	Pitch of coils	t	0,1563	[in]
8.20	Spring loading			
8.21	Maximum working loading	F_8	98,3	[lb]
8.22	Minimum working loading	F_1	30,0	[lb]
8.23	Spring strength check			
8.24	Permissible torsional stress	τ_A	123	[ksi]
8.25	Corrected stress of fully loaded spring	τ_{8c}	73,2	[ksi]
8.26	Level of safety		1,680	
8.27	Transfer of solution into main calculation			
9.0	<input checked="" type="checkbox"/> Spring working lengths calculation.			
9.1	Uploading of input data from main calculation			
9.2	Spring loading			
9.3	Maximum working loading	F_8	98,33	[lb]
9.4	Minimum working loading	F_1	30,00	[lb]
9.5	Spring dimensions			
9.6	Mean spring diameter	D	1,1167	[in]
9.7	Wire diameter / from table	d	0,1563 0,0625 ▼	[in]
9.8	Outer / inner spring diameter	D_e / D_i	1,273 0,9604	[in]
9.9	Spring index	c	7,14	
9.10	Number of active coils	n	9,00	
9.11	Length of active spring section	L_k	1,5630	[in]
9.12	Height of spring hook	L_H	0,7837	[in]
9.13	Free spring length	L_0	3,1304	[in]
9.14	Parameters of unloaded spring			
9.15	Prestressing force	F_0	29,8	[lb]
9.16	Spring inner prestressing	τ_0	22,20	[ksi]
9.17	Pitch of coils	t	0,1563	[in]
9.18	Parameters of working cycle			
9.19	Deflection of min. / max. loaded spring	s_1 / s_8	0,0029 1,0028	[in]
9.20	Fully loaded spring length	L_8	4,1332	[in]
9.21	Preloaded spring length	L_1	3,1333	[in]

9.22	Spring working stroke	H	0,9999	[in]
9.23	Spring strength check			
9.24	Permissible torsional stress	τ_A	123	[ksi]
9.25	Corrected stress of fully loaded spring	τ_{8c}	73,2	[ksi]
9.26	Level of safety		1,680	
9.27	Transfer of solution into main calculation			

10.0 Calculation of fatigue loaded spring.

10.1	Uploading of input data from main calculation			
10.2	Operational parameters, parameters of calculation			
10.3	Operational loading mode		Continuous loading	▼
10.4	Desired spring service life in thousands of cycles	N	Infinite life	▼
10.5	Desired level of safety	S_f	1,05	
10.6	Method of stress curvature correction		Correction by Wahl	▼
10.7	Spring loading			
10.8	Maximum working loading	F_8	98,33	[lb]
10.9	Minimum working loading	F_1	30,00	[lb]
10.10	Spring dimensions			
10.11	Mean spring diameter	D	1,1167	[in]
10.12	Wire diameter / from table	d	0,1563 0,177	▼ [in]
10.13	Outer / inner spring diameter	D_e / D_i	1,273 0,9604	[in]
10.14	Spring index	c	7,14	
10.15	Number of active coils	n	9,00	
10.16	Length of active spring section	L_k	1,5630	[in]
10.17	Height of spring hook	L_H	0,7837	[in]
10.18	Free spring length	L_0	3,1304	[in]
10.19	Parameters of unloaded spring			
10.20	Prestressing force	F_0	29,8	[lb]
10.21	Spring inner prestressing	τ_0	22,20	[ksi]
10.22	Pitch of coils	t	0,1563	[in]
10.23	Parameters of working cycle			
10.24	Deflection of min. / max. loaded spring	s_1 / s_8	0,0029 1,0028	[in]
10.25	Fully loaded spring length	L_8	4,1332	[in]
10.26	Preloaded spring length	L_1	3,1333	[in]
10.27	Spring working stroke	H	0,9999	[in]
10.28	Spring strength check			
10.29	Curvature correction factor	K_f	1,2081	
10.30	Corrected stress of preloaded spring	τ_{1c}	26,99	[ksi]
10.31	Corrected stress of fully loaded spring	τ_{8c}	88,47	[ksi]
10.32	Ultimate shear strength	S_{us}	196	[ksi]
10.33	Permissible torsional stress	τ_A	123	[ksi]
10.34	Endurance limit in shear	τ_e	71,3	[ksi]
10.35	Endurance limit by finite life	τ_f	71,3	[ksi]
10.36	Max. fatigue strength for the given loading	τ_{max}	88,5	[ksi]
10.37	Level of safety		1,000	
10.38	Transfer of solution into main calculation			





11.0 Graphical output, CAD systems

11.1 2D drawing output to:

DXF File

11.2 2D Drawing scale

Automatic



11.3 Spring length in the drawing and the model

3,130



11.4 Text description (Information for BOM)

Row 1 (BOM attribute 1)

Tension spring



Row 2 (BOM attribute 2)

D=1,1167; d=0,1563; n=9; L0=3,13

Row 3 (BOM attribute 3)

Music wire ASTM A228

11.5 Table of parameters